



superior performance.  
powerful technology.

# Transmission Level HTS Fault Current Limiter



Chuck Weber

8<sup>th</sup> Annual EPRI Superconductivity Conference  
Oak Ridge, TN  
November 12, 2008

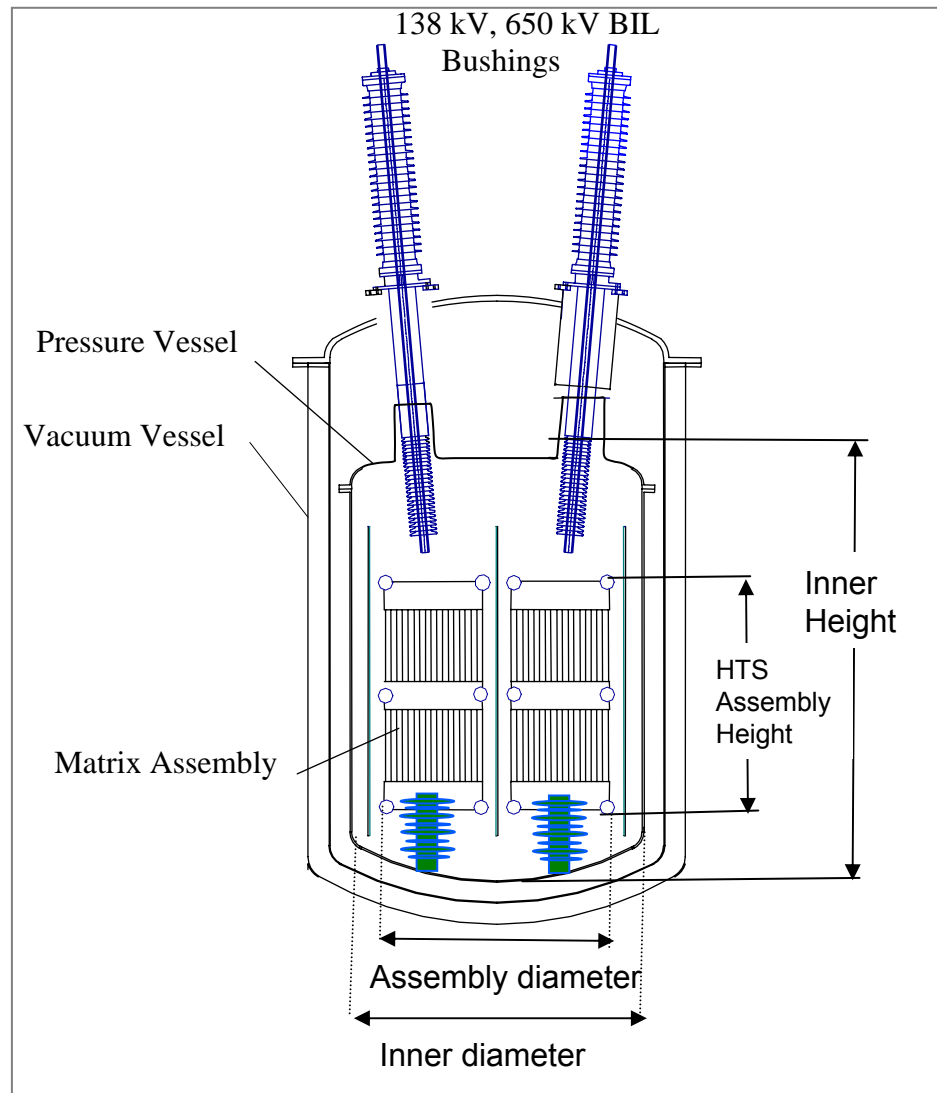
# SFCL program overview

## Partners



## Specifications

- YBCO based, resistive type FCL
- 138 kV class device
- Fault Current – 13.8 kA
- Load Current – 1,200 A<sub>rms</sub>
- Design fault current – 37 kA
- Design device response – Recover to superconducting state after a fault carrying full load current



# Generalized SFCL Specification Development

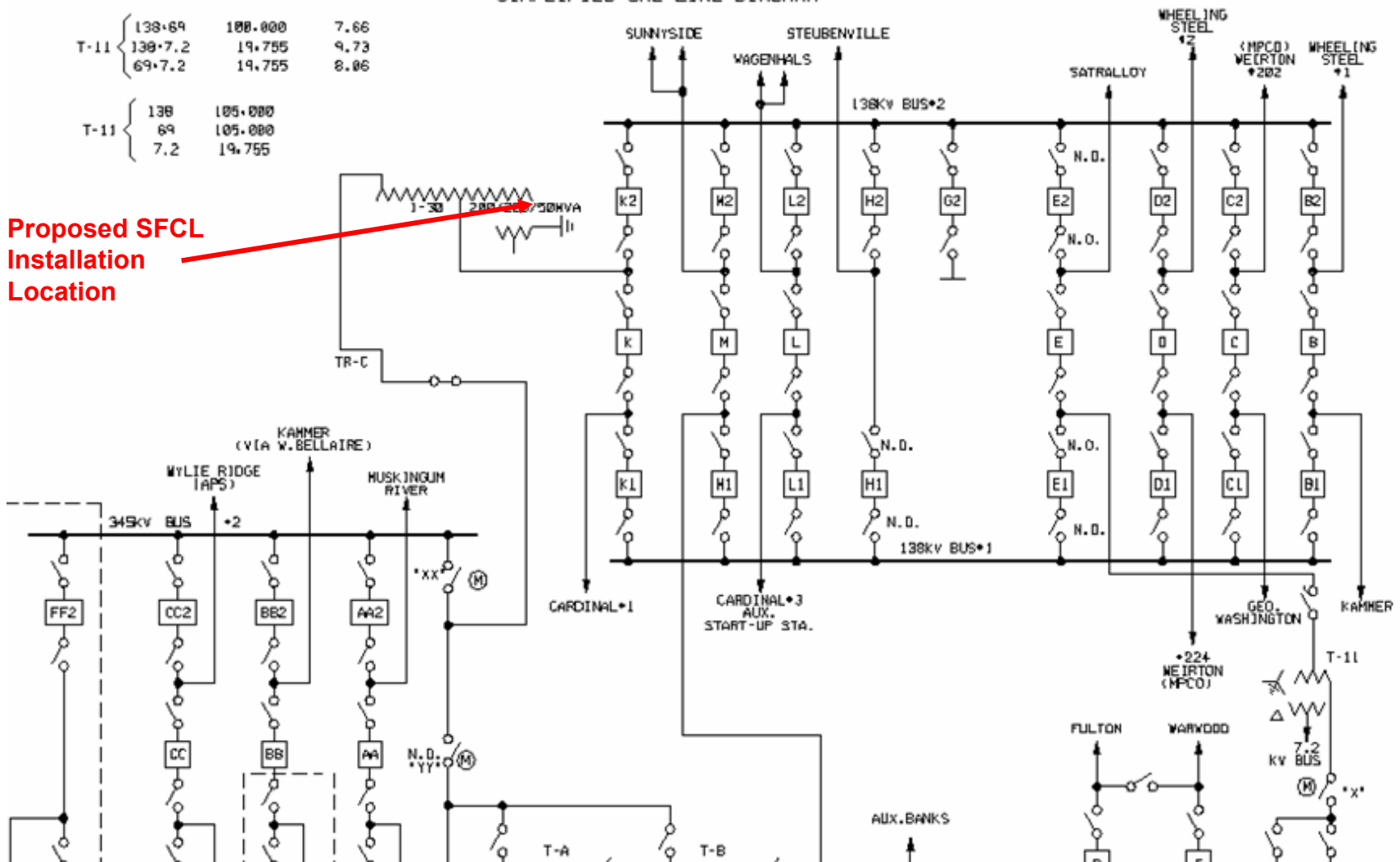
- Baseline Design for Program was the AEP SPORN substation site
  - This is a niche application site, operating at 400Arms, 138 kV
  - Prospective fault current 26 kArms (~90 kA peak) and 13.8 kArms (~ 37 kA peak)
- Working with AEP, we have identified a site with broader general application
  - TIDD substation
  - 1,200 Arms, 138 kV
  - Prospective fault current is 13.8 kArms (~37 kApeak)

# TIDD Substation – (Partial) One-Line Diagram

AMERICAN ELECTRIC POWER SYSTEM  
SIMPLIFIED ONE LINE DIAGRAM

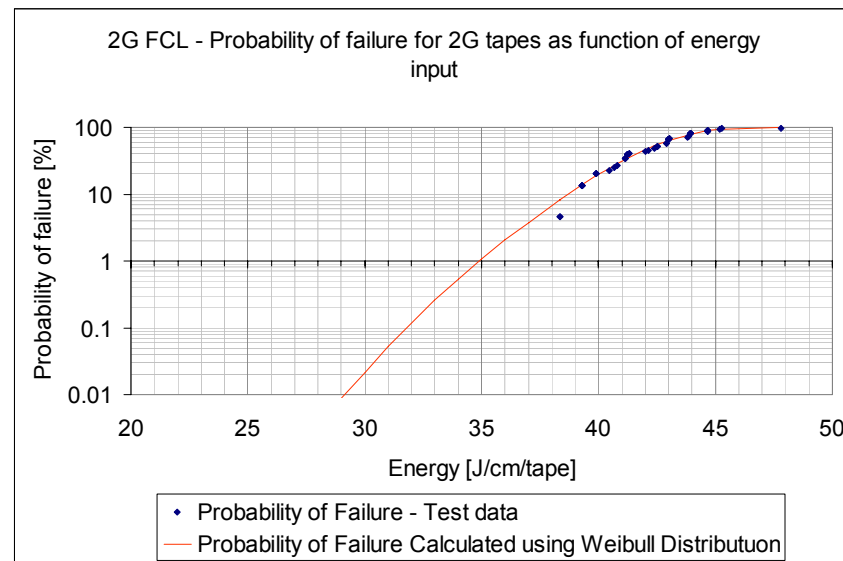
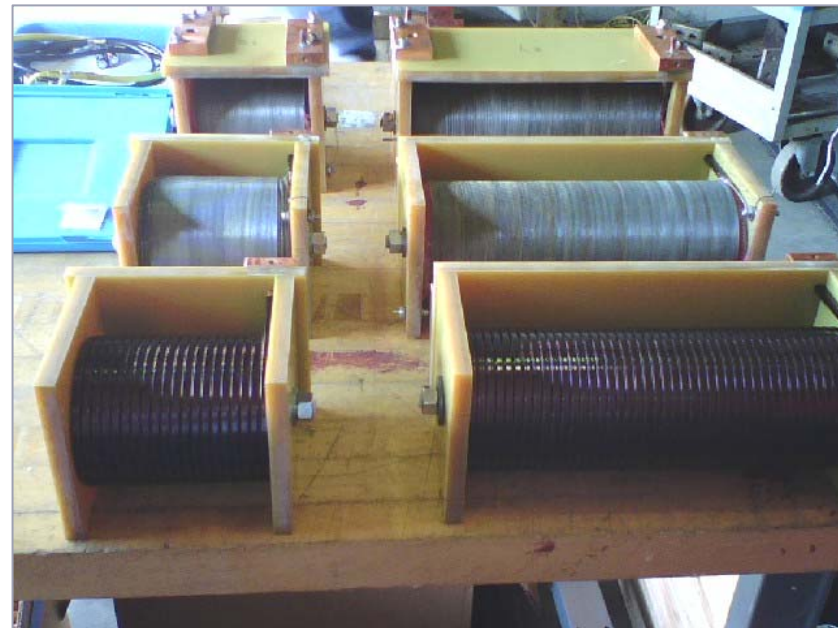
T-11	138+69	100,000	7.66
	130+7.2	19,755	9.73
	69+7.2	19,755	8.06
T-11	138	105,000	
	69	105,000	
	7.2	19,755	

**Proposed SFCL  
Installation  
Location**



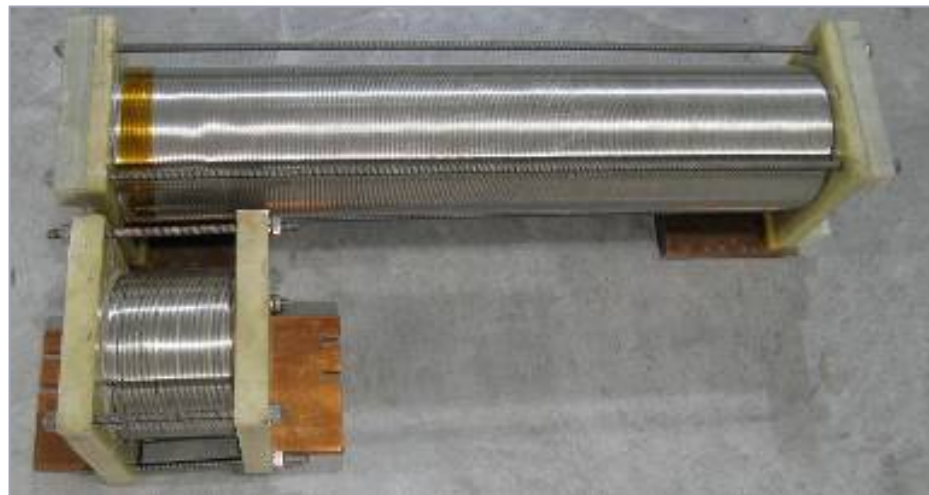
# Prior accomplishments

- Proof-of-Concept demonstrated
  - MCP 2212 (2004)
  - 2G YBCO (2006)
- Beta device testing specifications established
- Completed design and testing of HV bushings (SEI)
- Investigated several ‘engineered’ 2G architectures for improved RUL
- Design and laboratory testing of shunt coils to withstand high fault transient loads
- Thermal simulation of RUL process
- Weibull plots of ‘standard’ 2G failures
- Conceptual CRS & vessel design
- Investigated LN<sub>2</sub> dielectric properties

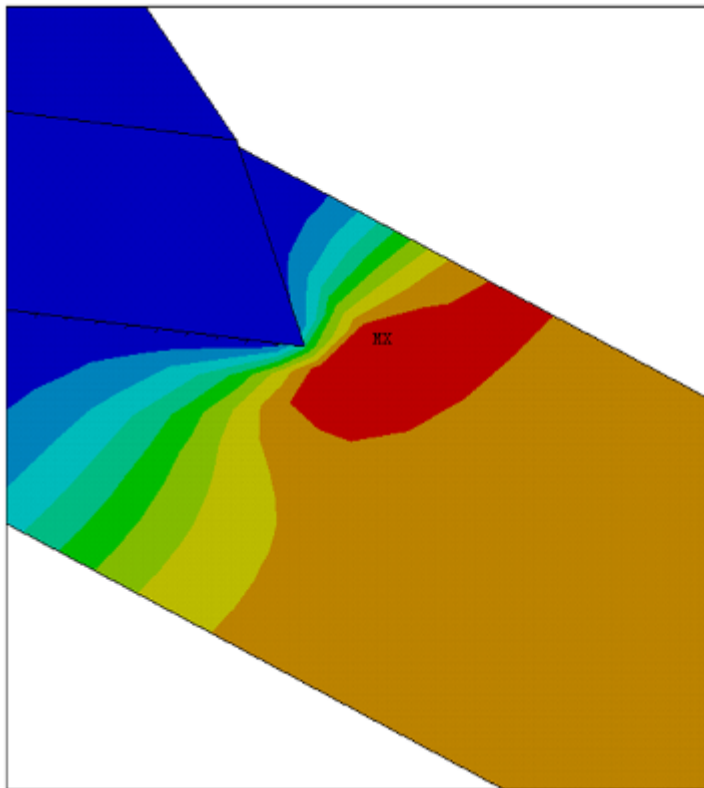


# Improvements to shunt coil and contact design

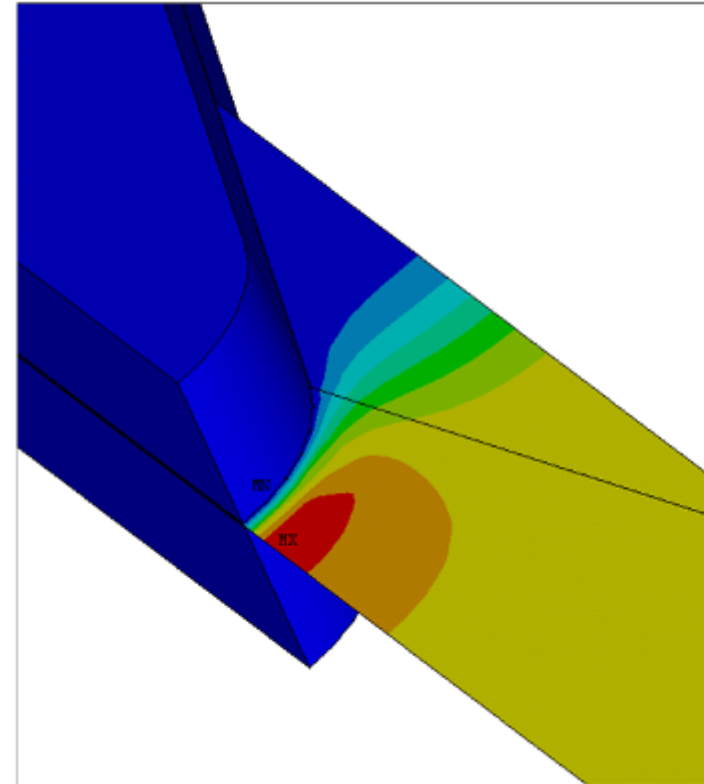
- Shunt coil improvements:
  - Manufacturing improvements (easier assembly, more robust coil)
  - Mechanical strength
  - Multi-Layer winding (size reduction)
- Connector improvements:
  - Shape optimization to avoid contact hotspots
  - Improvement in RUL Time
  - Improvement in RUL Current
  - Improvement in consistency of contact resistance



# Tape heating near contact during fault impacts RUL

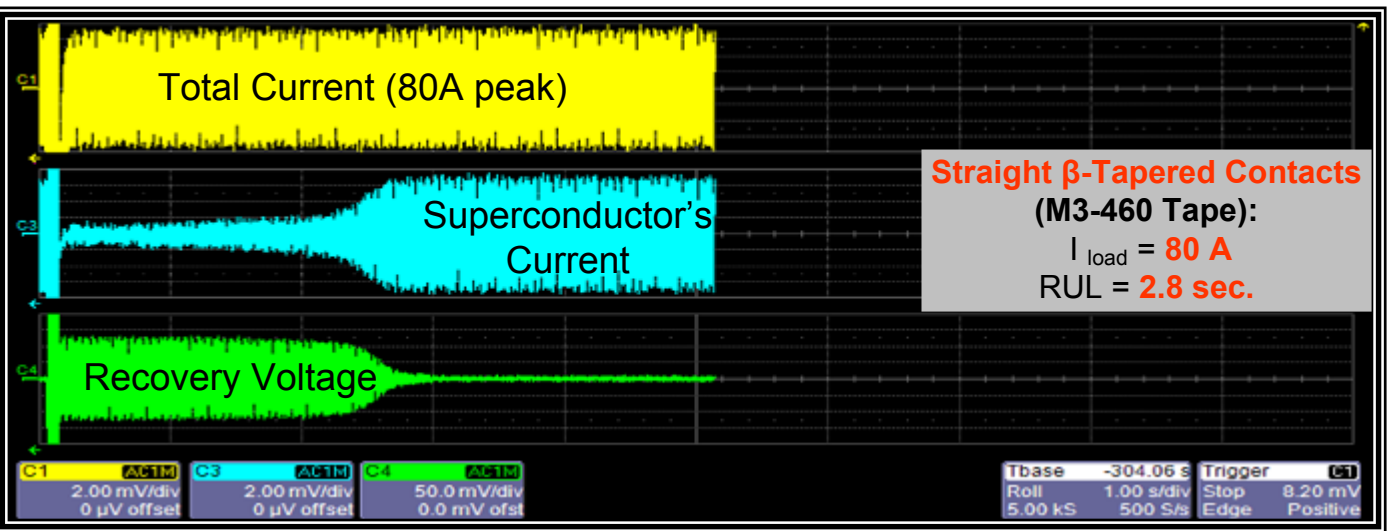
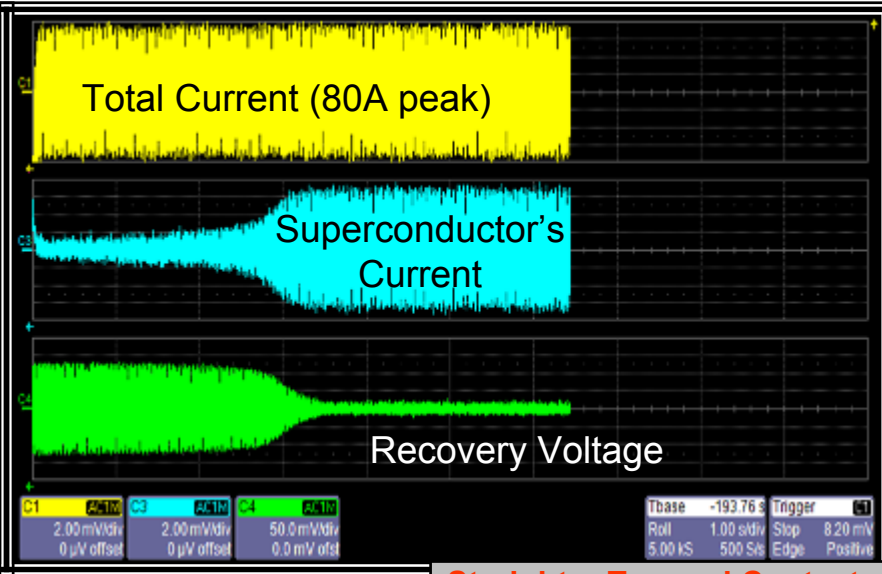
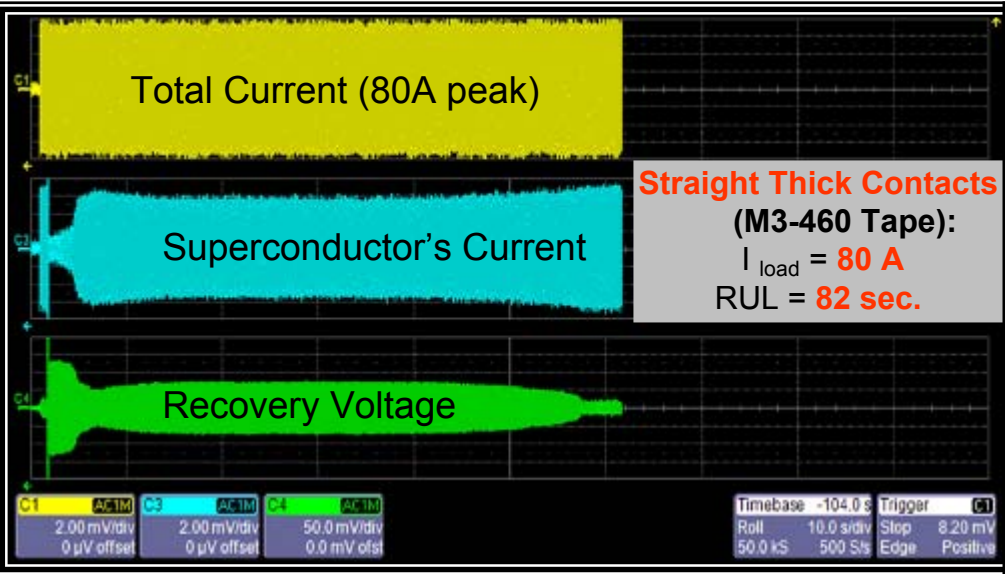


SMN =71.47  
SMX =583.856  
71.47  
120.402  
185.334  
242.266  
299.197  
356.129  
413.061  
469.993  
526.924  
583.856



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# Correlation between different contact geometries

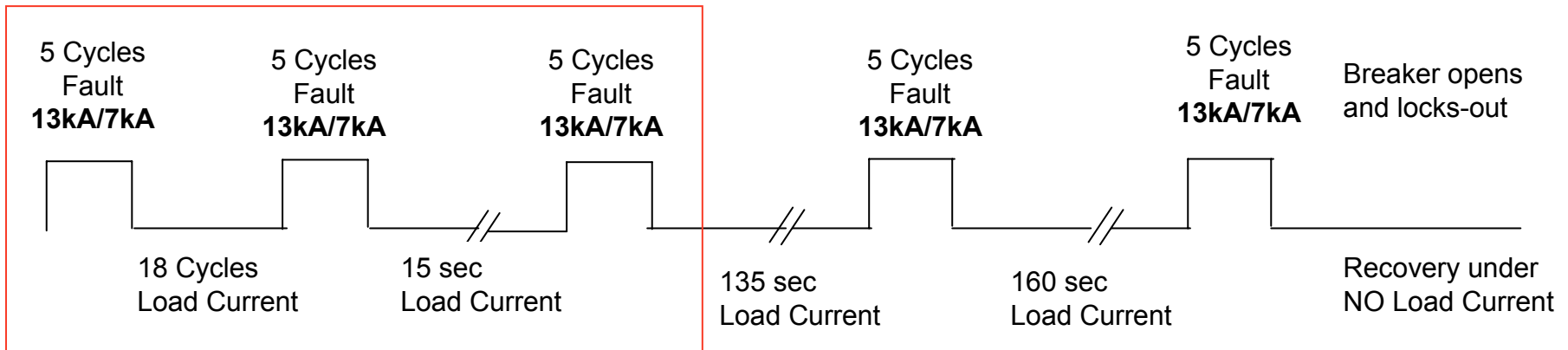


**Straight  $\alpha$ -Tapered Contacts (M3-460 Tape):**  
 $I_{load} = 80 \text{ A}$   
 RUL = **3.5 sec.**

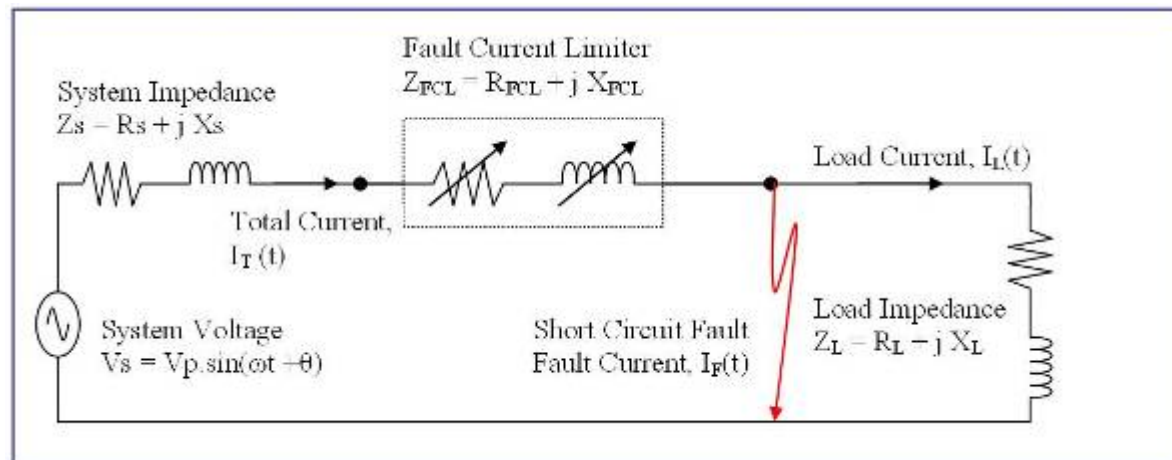


# Recent KEMA tests

- Recent rounds of KEMA testing focused on critical AEP reclosure sequence on an HTS element



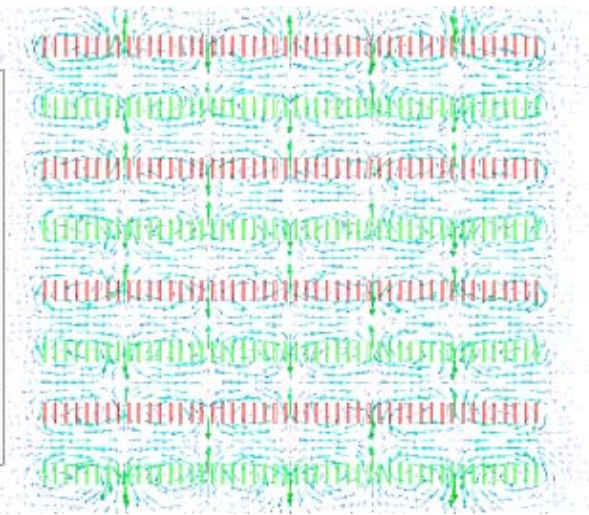
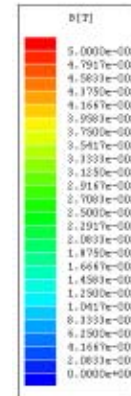
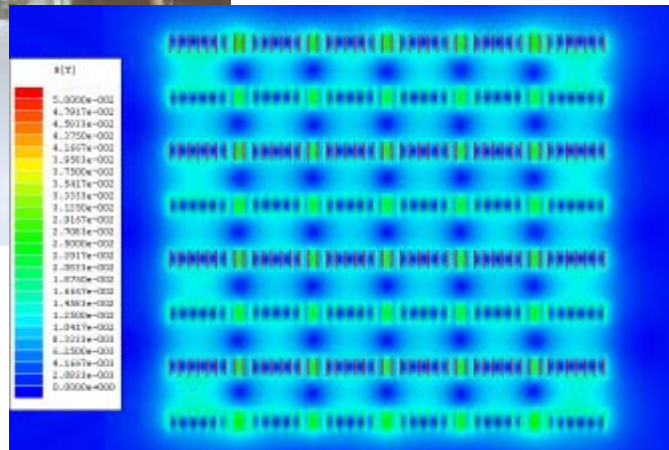
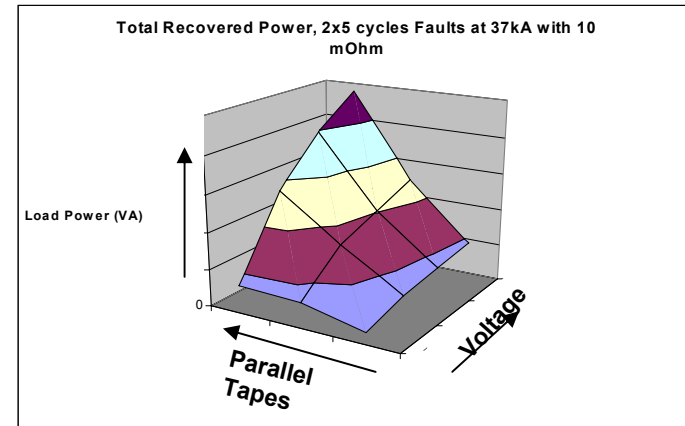
- Straight elements were used
- Improved connector designs were used
- “Standard”, pre-qualified tapes were used
- Test Dates: May 2008, July 2008



# 2G RUL capabilities tested at KEMA

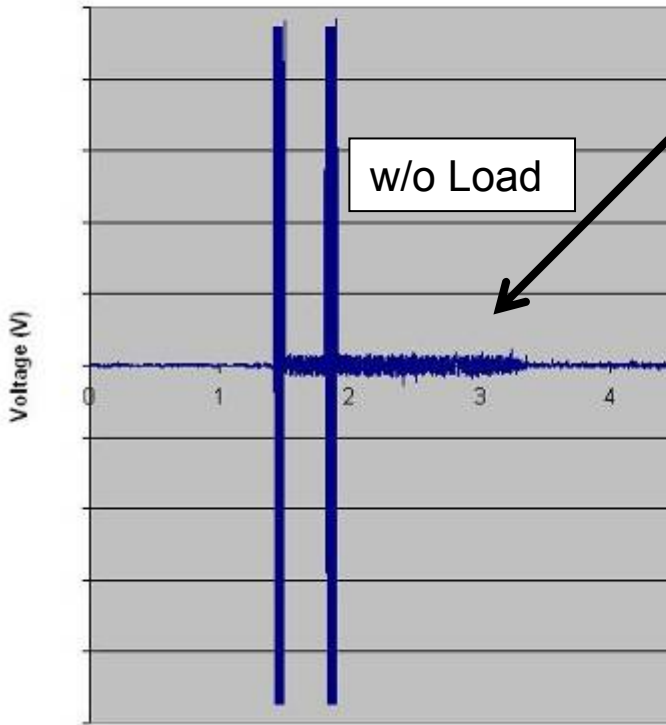


- 'Standard' SF12100 2G wire used
- Test conditions
  - 37 kA fault
  - follows AEP sequence
- Test variables
  - Shunt impedance
  - Number of parallel tapes
  - System voltage (v/cm/tape)
  - Load Current

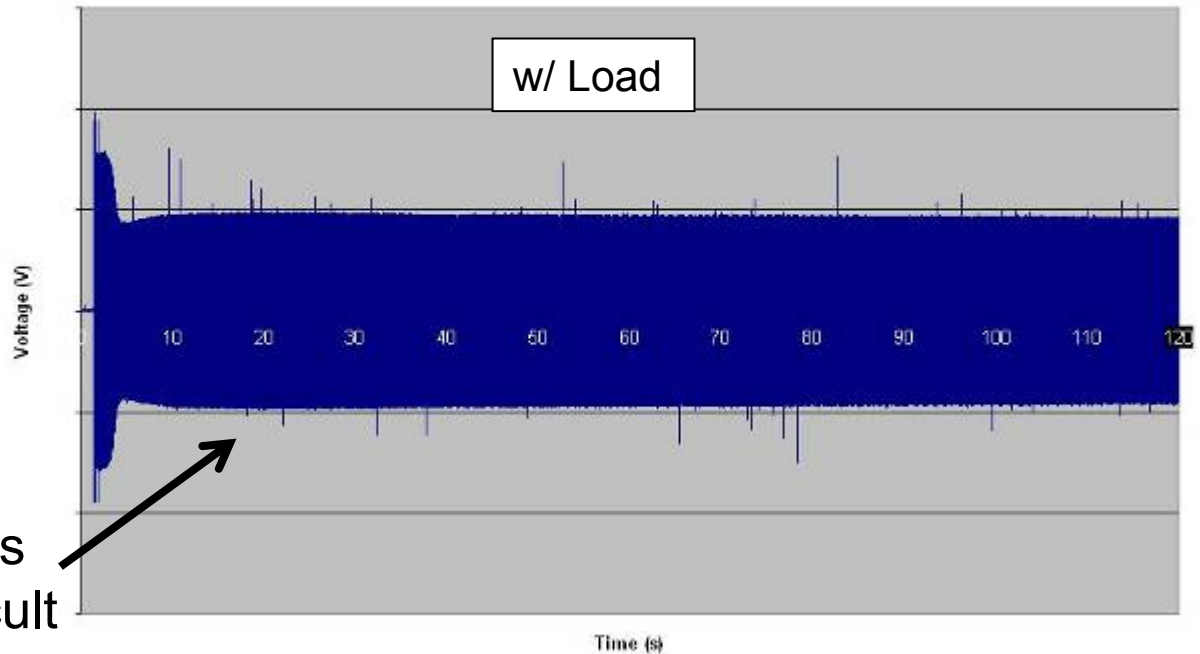


# Achieving RUL is a difficult task

Without load current recovery is very fast



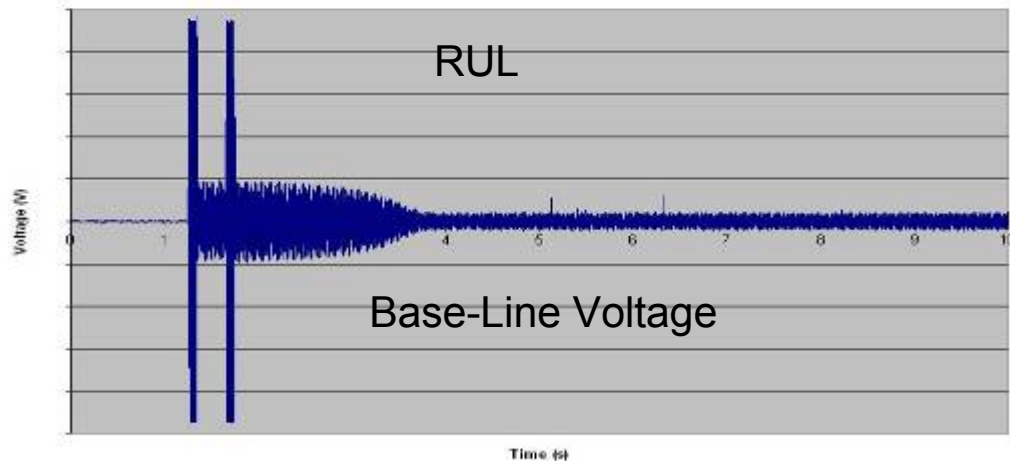
Recovery Time for AEP Sequence of 2 Asymmetrical Faults of 37kA 5 Cycles duration each, 1.5 times the Base-line Impedance, using the maximum Voltage and number of Tapes (With RUL)



Adding load current makes recovery much more difficult

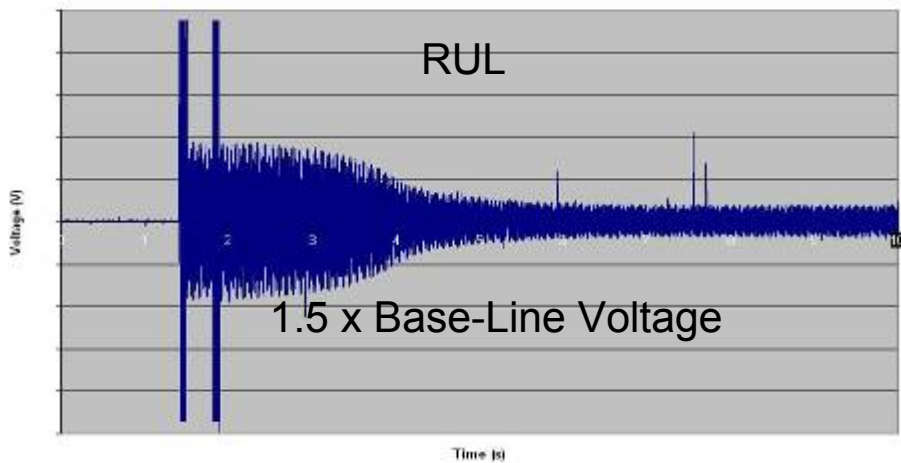
# Electrical stress on the tapes can limit RUL

Recovery Time for AEP Sequence of 2 Asymmetrical Faults of 37kA 5 Cycles duration each, Base-line Impedance, using Base-line Voltage and number of parallel Tapes (With RUL)

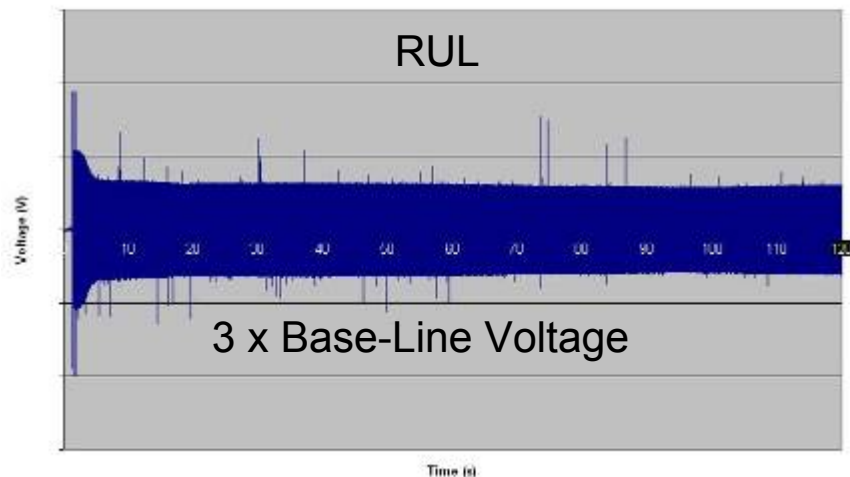


- RUL time can be affected by increasing the V/cm on the tape
- Limits of the design optimization are understood

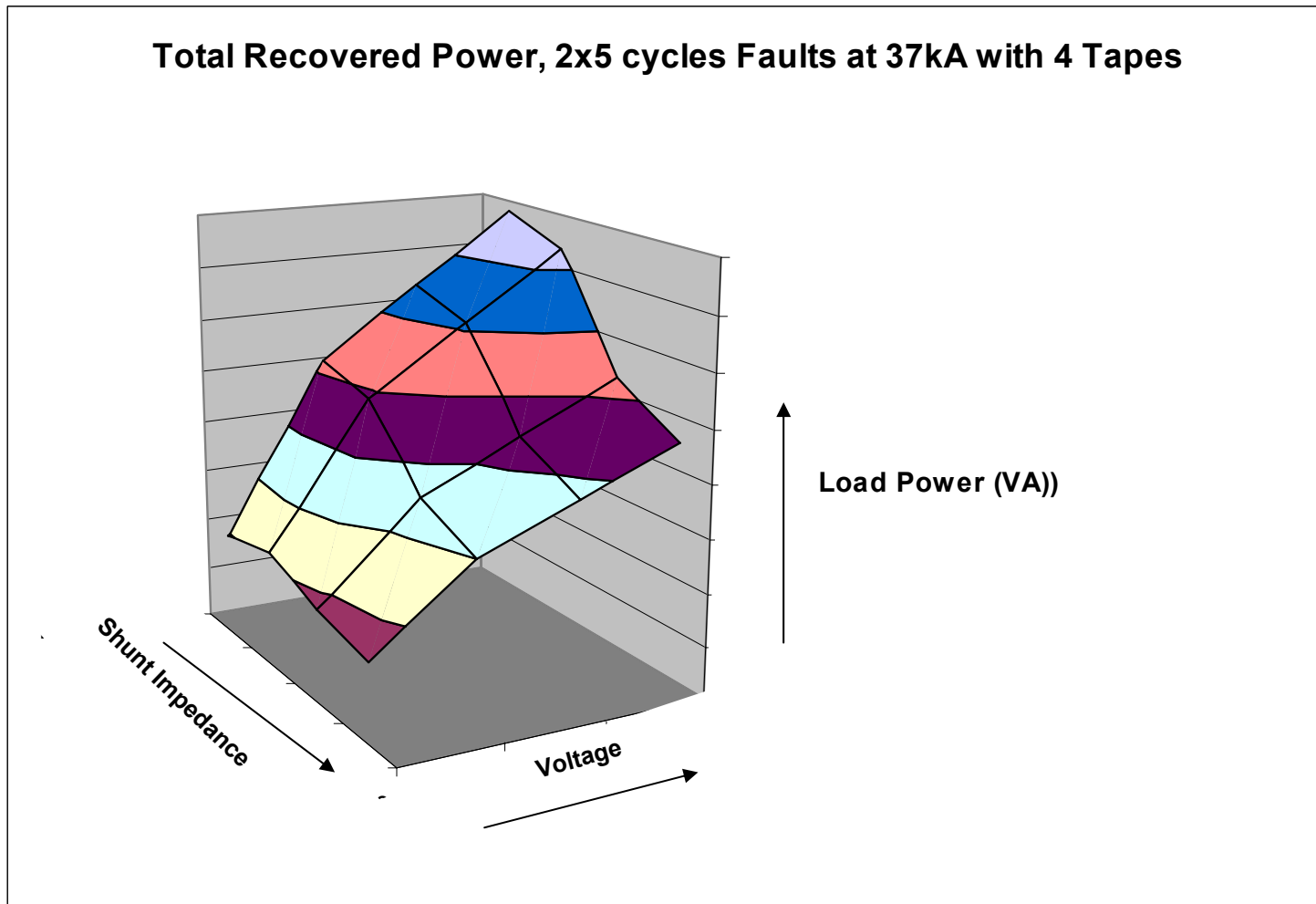
Recovery Time for AEP Sequence of 2 Asymmetrical Faults of 37kA 5 Cycles duration each, Base-line Impedance, 2 times the Base-line Voltage, same number of Tapes (With RUL)



Recovery Time for AEP Sequence of 2 Asymmetrical Faults of 37kA 5 Cycles duration each, Base-line Impedance, using the maximum Voltage and number of parallel Tapes (With RUL)



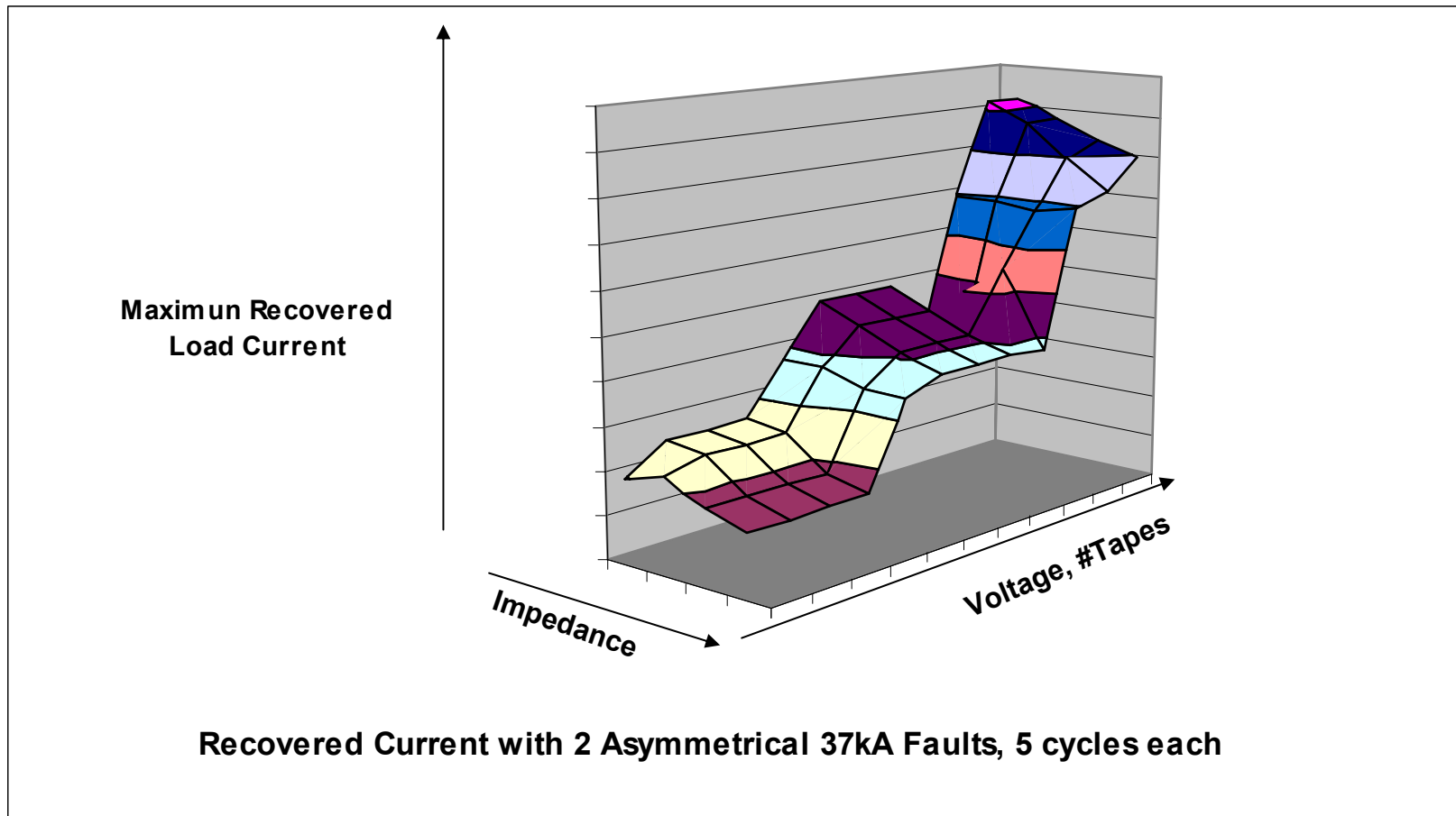
# Factors impacting RUL defined by test results



Sample surface plot of RUL conditions

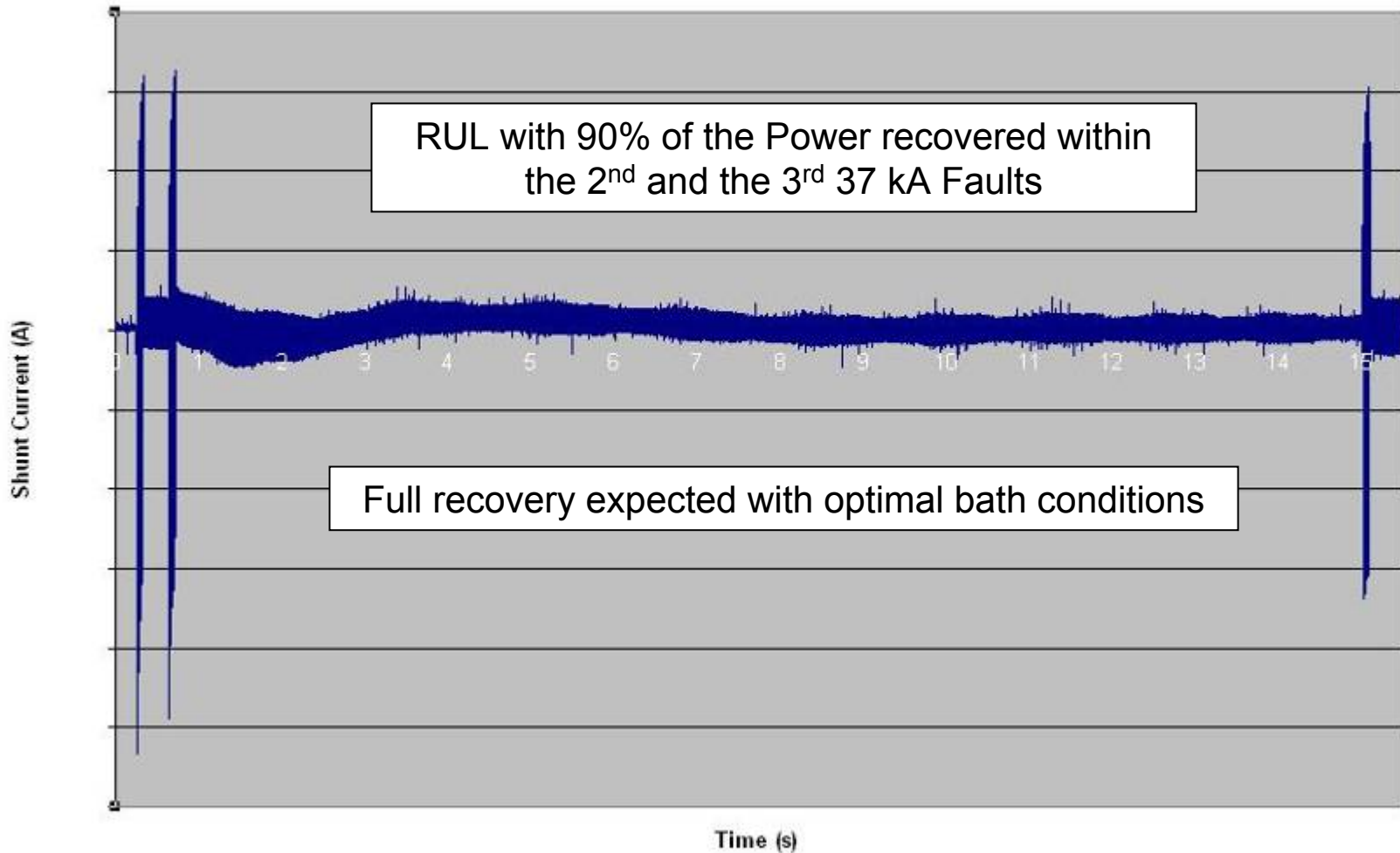
# Ability to predict RUL over wide design space

Maximum Load Current as a function of shunt impedance, operating voltage & number of tapes



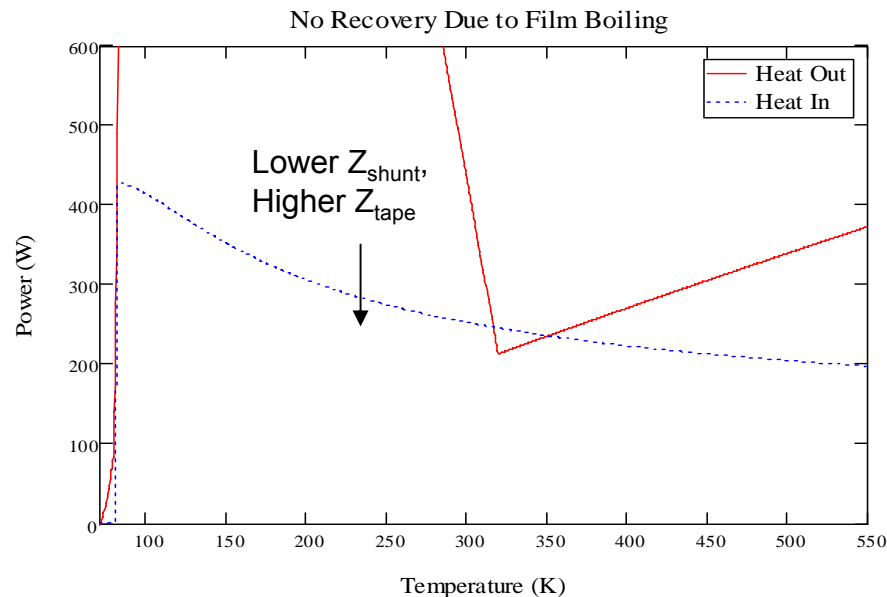
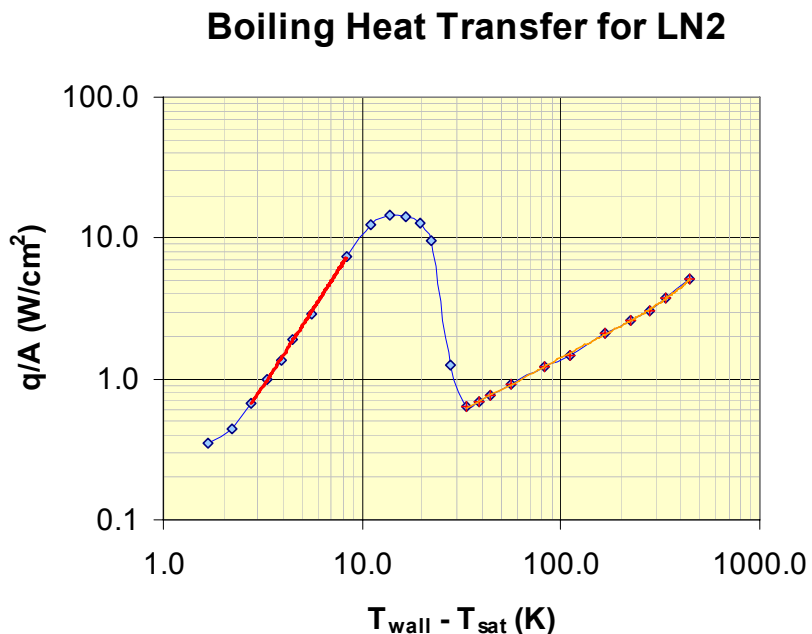
# Worst case conditions at Tidd can achieve RUL

Recovery Time for AEP Sequence of 3 Asymmetrical Faults of 37kA peak with 5 Cycles each, 1200A Load Current



# Bath Conditions Impact on Ability to Recover

During the fault transient, tape heats up to film boiling region.  
 Bath conditions (pressure, subcooling) shift boiling heat transfer curve  
 Bath conditions have an impact on the dielectric strength of LN2

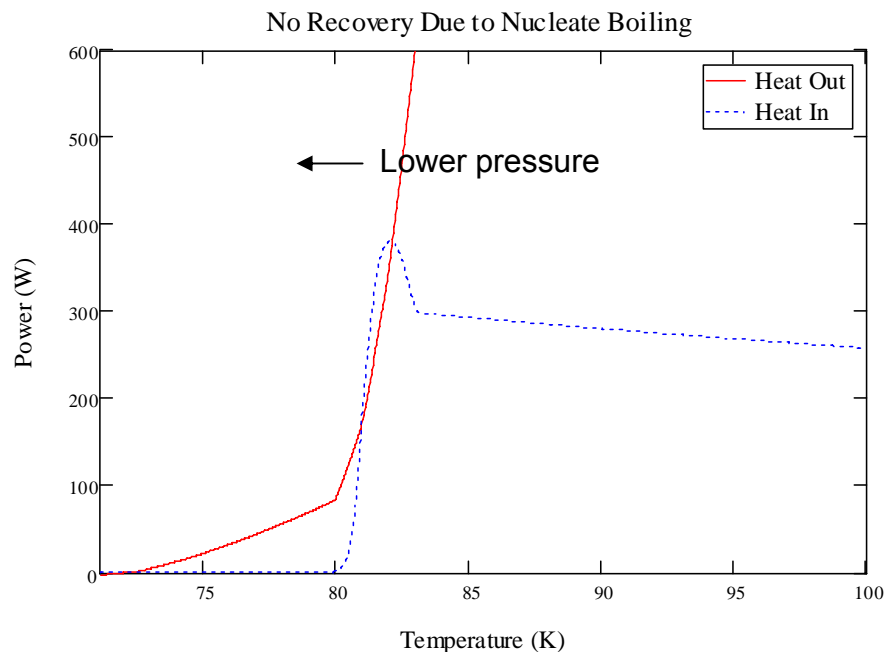
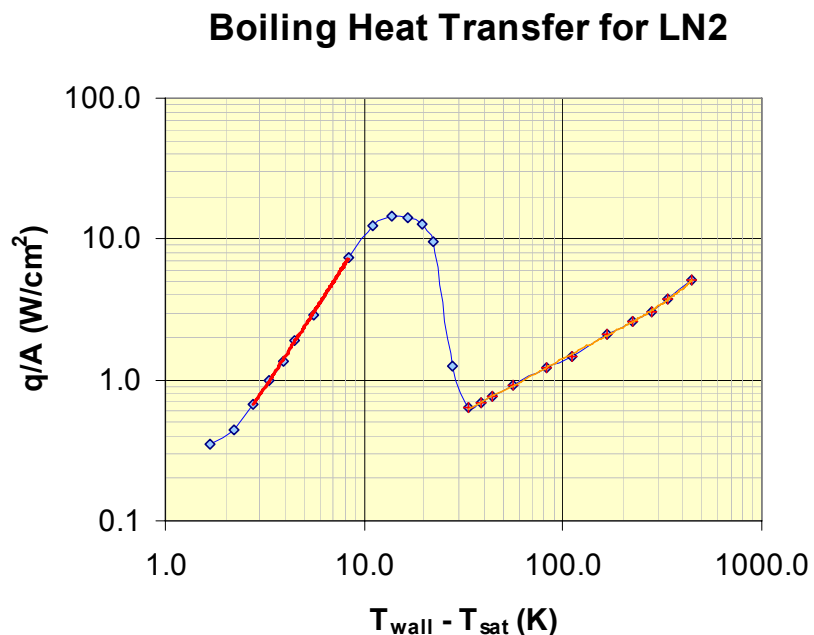


Lowering the shunt coil value or increasing the resistance of the stabilizer layer will help with film boiling.



# Bath Conditions Impact on Ability to Recover

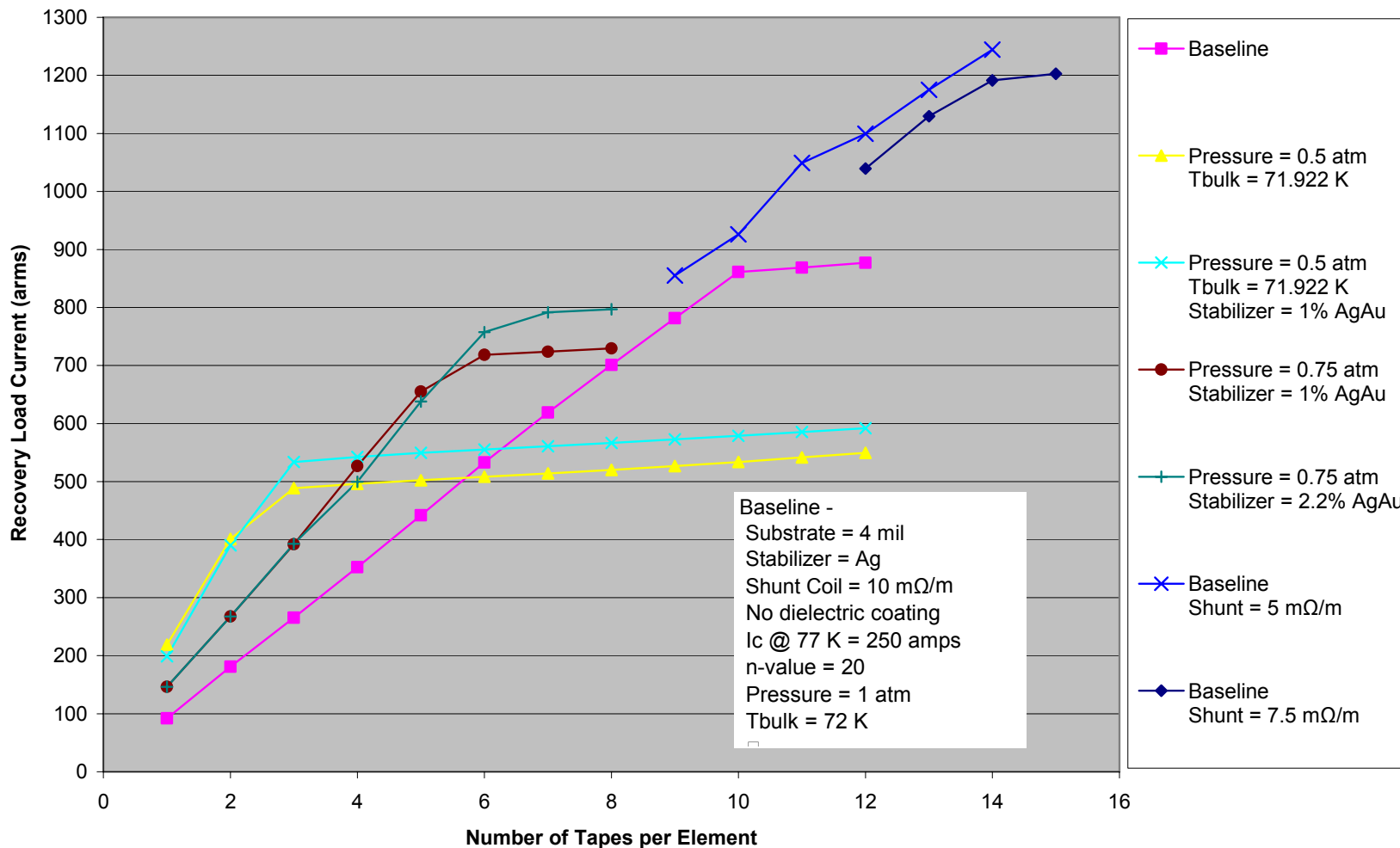
Once film boiling threshold is crossed, nucleate boiling ensues  
 Bath conditions (pressure, subcooling) shift boiling heat transfer curve  
 Bath pressure shifts saturated boiling temperature, limiting nucleate boiling recovery



Lowering the operating pressure will help with nucleate boiling, but decreases dielectric properties

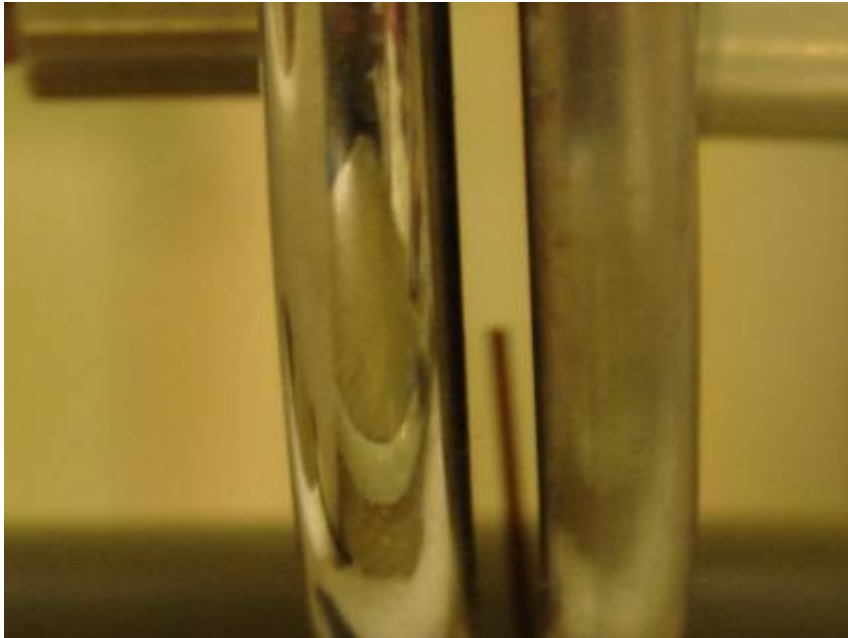
# Modeling indicates where operating conditions for successful RUL exist

## Recovery Under Load vs Number of Tapes



# *Introducing bubbles in LN lowers breakdown strength: FCL recovery*

Bubbles form thermally or electrically and can affect the breakdown strength

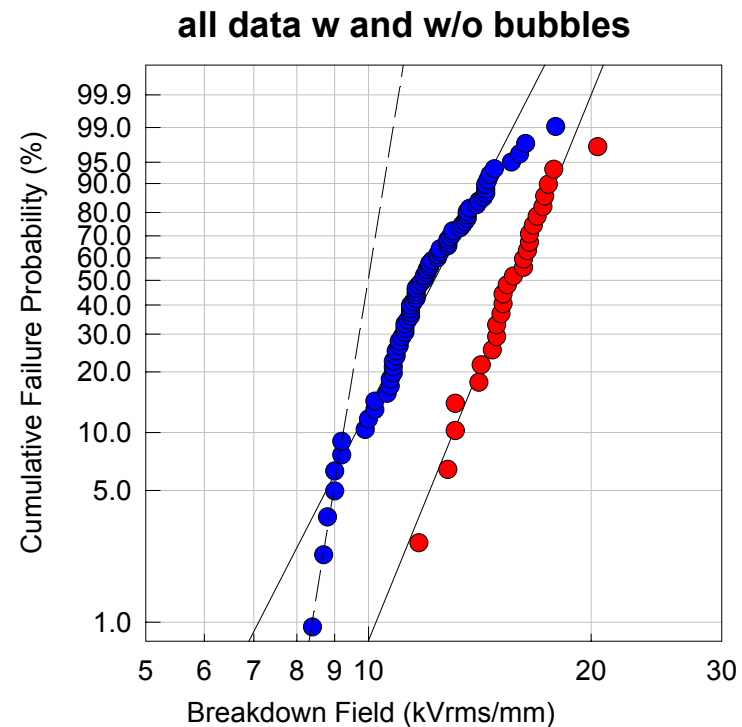
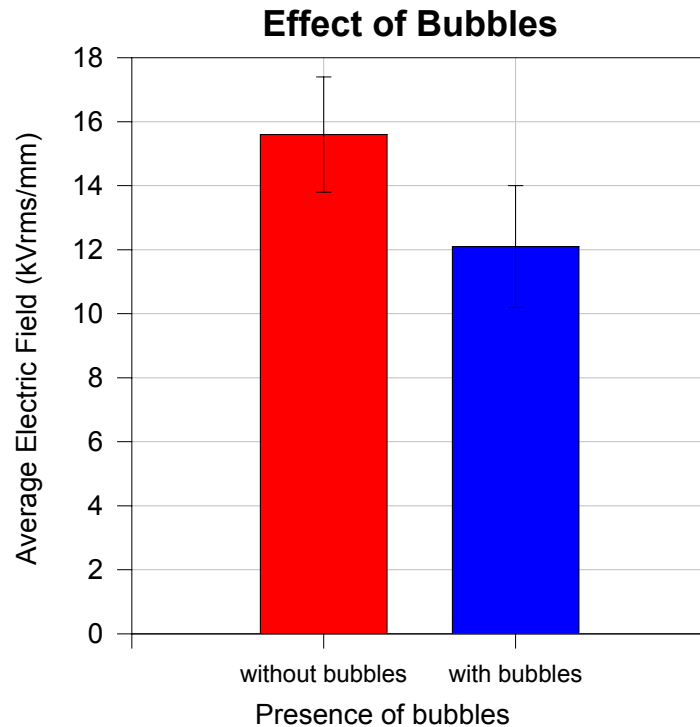


2 mm gap  
0.5 mm capillary tube

- **Two experiments**
  - Open bath LN
  - Pressurized cryostat
- **Nitrogen gas provided by fused silica capillary tube**
- **Varied flow rates**
- **Parallel plane profiled SS electrodes**
- **BD strength of LN is ~5x the gas at 1 bar**

**Important for FCL Recovery under Load**

# Effect of externally provided bubbles on LN Breakdown: AC breakdown



Liquid nitrogen at 1 bar

- Bubbles in LN lowers breakdown strength
- Change in slope at lower probability indicates change in BD mechanism

# Summary

- Significant progress in understanding and impacts of:
  - RUL
    - Variables impacting RUL studied and understood
    - Worst case conditions at TIDD can be met
    - Impact of device design and cost under evaluation
  - LN<sub>2</sub> Dielectrics
    - Impact of bubbles on breakdown mechanism and dielectric strength
- Loss of cryogenic partner a setback, but not fatal
- Next step: Alpha detailed design

# Thank You for your attention!

For more information:

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